#### Cavitation Erosion Corrosion Test

ASTM D 2809

Rating Aluminum water pump 9

ASTM D 3306 limit Rating 8 min

#### Quality Control

The above-listed data represent average values at the time of going to press of this Data Sheet. They are intended as a guide to facilitate handling and cannot be regarded as specified data. Specified product data are issued as a separate product specification.

#### Handling

- Minor spills should be soaked up with oil absorbent granules, sand or dirt. The spillage site should then be washed with soapy water and dried.
- Wash off any spillage on paintwork immediately.
- Avoid contact with galvanised equipment when storing or dispensing this product, as this will prompt a corrosive reaction.

#### Shelf Life

- 5 years from date of manufacture when tightly sealed within the original packaging, at a maximum storage temperature of 30°C.
- All packages should be stored under cover. Where outside storage is unavoidable drums should be laid horizontally to avoid the possible ingress of water and damage to drum markings. Products should not be exposed to hot sun or freezing conditions.
- Manufacture date can be identified from an eight digit code printed on the bottle. YYYY.MM.DD.

#### Color

Glysantin G48 is supplied in blue-green.

#### Safety

When using this product, the information and advice given in our Safety Data Sheet should be observed. Due attention should also be given to the precautions necessary for handling chemicals.

#### Note

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights, etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

### Mobil<sup>®</sup> Antifreeze Extra

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Manufactured by Lubricants Ltd Operations Plant Dering Way, Gravesend, Kent DA12 2QX +44 (0) 1474 564 311



# Mobil<sup>®</sup> Antifreeze Extra

Properties

and BS 6580:2010.

BMW GS 94000

BMW GS94000 BMW GS94000

TA-Nr. 1000-0201

MB-Approval 325.0

DQC CA-14

MAN 324-NF

Liste 3.3.7

MTL 5048

B 040 0240

6901599

MB-Approval 325.0

for 924, 928, 944, 968

### **Data Sheets**



• BMW

- Mini (BMW)
- Rolls-Royce (built as from 1998)
- Deutz
- Jenbacher
- Liebherr
- MAN (Until 11/2011)
- MAN Diesel & Turbo
- Maybach
- MTU
- Mini Cooper D vehicles built between 2007 and 2010 0199-99-2091 DE
- MWM
- Opel / Vauxhall (built up to 2005)
- Mercedes Benz (Built up until 2013)
- Porsche (Built up to until 1995)
- Saab
- Same Deutz Fahr Group
- Smart (built up until 2013)
- Tesla
- Van Hool
- Volvo Truck (built up until 2005)
- Zastava
- VW / Audi / Seat / Skoda TL 774-C

#### Miscibility

Since the special advantages of Glysantin G48 will only be achieved when Glysantin G48 is used exclusively, mixing Glysantin G48 with other Glysantin coolants or products from other producers is not recommended. Glysantin G48 should be blended with water in a concentration amongst 33 to 60% by volume prior to infilling. The usage of a 50/50 ratio for the mixture of water and Glysantin is generally advisable. For preparation of the coolant it is recommended to use distilled or deionized water. In most cases tap water is also appropriate. Analysis values f the water may not exceed the following threshold values:

Water hardness:	0 – 2.7 mmol/l
Chloride content:	max. 100 ppm
Sulphate content:	max. 100 ppm



### Mobil Antifreeze Extra - Concentrate

#### Product Description

Glysantin® G48® is an engine coolant concentrate based on ethylene glycol that needs to be diluted with water before use. Glysantin G48 contains a corrosion inhibitor package based on salts of organic acids and silicates (Hybrid Coolant). Glysantin G48 is free of nitrites, amines and phosphates.

Glysantin G48 was developed to protect engines against corrosion, overheating and frost damage. It gives a high degree of corrosion protection to engine components such as radiators, cylinder blocks/heads, water pumps and heat exchangers, and avoids deposits. Glysantin G48 fulfills the requirements of the following coolant standards: AS 2108-2004, ASTM D 3306, ASTM D 4985, SAE J1034, AFNOR NF R 15-601, ÖNORM V 5123, CUNA NC 956-16, JIS K 2234:2006, SANS 1251:2005, China GB 29743-2013

Furthermore Glysantin® G48® is officially approved by:

Minimum LH-00-COL3A



### Mobil<sup>®</sup> Antifreeze Extra

#### Chemical nature

Ethylene glycol with corrosion inhibitors

#### Appearance

Clear liquid

#### Physical data

Density, 20 °C	1.121 – 1.123 g/cm³	DIN 51 757-4
Viscosity, 20 °C	24 – 28 mm²/s	DIN 51 562
Refractive index, 20 °C	1.432 – 1.434	DIN 51 423-2
Boiling point	>165 °C	ASTM D 1120
Flash point	>120 °C	DIN EN ISO 2592
pH value	7.1 – 7.3	ASTM D 1287
Reserve alkalinity	13 – 15 ml	ASTM D 1121
Ash content	max. 1.5 %	ASTM D 1119
Water content	max. 3.5 %	DIN 51 777-1

#### Frost protection

Freezing point		ASTM D 1177
50 vol % solution	below -38 °C	
33 vol % solution	below -18 °C	

Frost Protection of Glysantin® G48®



## Mobil<sup>®</sup> Antifreeze Extra

Foaming charac	teristics	
33 vol % solution	max. 50 ml / 3 s	
Electrical condu	ctivity	
30-50 vol % solution	approx. 4 mS/cn	n, at 23 °C
Glassware Corro	osion Test	
ASTM D 1384		
Metal coupons	typical weight mg/coupon	loss
Copper Solder Brass Steel Cast iron Cast aluminum	0.1 0.3 0.2 -0.2 *) -1.0 *) -1.1 *)	
*) remark: negative	values mean a weight gain	
Heat Transfer Co	orrosion Test	
ASTM D 4340		AST
	typical corrosion rate mg/cm²/week	mg/
Cast aluminum	-0.07 *)	1.0 r
Simulated Servic	ce Corrosion Test	
ASTM D 2570		
	typical weight loss	AST
Metal coupons	mg/coupon	mg/
Copper	8.8	20 n
Solder	0.0	60 n
Brass	10.7	20 n
Steel	0.1	20 n
Cast iron	-1.1 *)	20 n
Cast aluminum	-1.2 *)	60 n

\*) remark: negative values mean a weight gain

ASTM D 1881

ASTM D 1125

ASTM D 3306 limit mg/coupon 10 max 30 max 10 max 10 max 10 max 30 max

<sup>-</sup>M D 3306 limit /cm²/week

max

TM D 3306 limit

/coupon

max

max

max

max

max

max